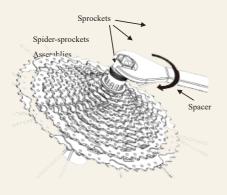
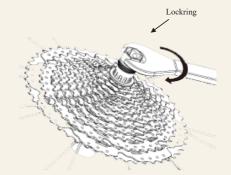
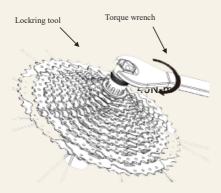


Install both spider assemblies, spacers, and sprockets on to the body.





 Tighten the lockring with the lockring tool and torque wrench. The tightening torque is 40 N-m.



2. Screw the lockring clockwise.